

# DIESEL ENGINE

## KDG SERIES FOR GENERATOR

|                       |                      |                                 |                                |
|-----------------------|----------------------|---------------------------------|--------------------------------|
| <b>Model: 4KDG-22</b> | <b>Prime power</b>   | <b>20.0KW (27.0HP)/1500 rpm</b> | <b>24.0KW(33.0HP)/1800 rpm</b> |
|                       | <b>Standby Power</b> | <b>22.0KW(30.0HP)/1500 rpm</b>  | <b>26.0KW(35.5HP)/1800 rpm</b> |

- The engine performance is as per ISO 3046. Type of operation is based on ISO 8528.
- Prime power is available for an unlimited number of hours per year in a variable load application.
- The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

### Engine Specifications

|   |                    |
|---|--------------------|
| In-Line, 4 stroke, water-cooled, Natural Aspiration |                    |
| Combustion type                                     | Direct injection   |
| Cylinders - Bore × stroke                           | 4 - 90 × 105 mm    |
| Displacement  | 2672 cc            |
| Firing order  | 1 – 3 – 4 – 2      |
| Compression ratio                                   | 18 : 1             |
| Dry weight  | Approx. 240 kg     |
| Dimension(LxWxH)                                    | 800 × 636 × 765 mm |
| Rotation  | Anti-clockwise     |
| Flywheel / Housing                                  | SAE # 7.5 / # 4    |

### Fuel System

|                  |                           |
|------------------|---------------------------|
| Injection pump   | Direct Injection type     |
| Governor         | Mechanical type           |
| Feed pump        | Mechanical type           |
| Injection nozzle | Multi-hole type/ 0.255 mm |
| Opening pressure | 20+0.5MPa                 |
| Fuel filter      | Single Stage, Paper       |

### Fuel Consumption

|                          |              |
|--------------------------|--------------|
| Prime power at 1500rpm   | 5.9 liters/h |
| Standby power at 1500rpm | 6.5 liters/h |
| Prime power at 1800rpm   | 7.1 liters/h |
| Standby power at 1800rpm | 7.8 liters/h |

### Cooling System

|                 |                          |
|-----------------|--------------------------|
| Cooling method  | Fresh water forced type  |
| Water pump      | Centrifugal, Belt driven |
| Water Capacity  | 4 liters (engine only)   |
| Max. water Temp | 95 degree C.             |
| Cooling Fan     | Blade 7EA - Ø 410 mm     |

### Lubrication System

|                         |                              |
|-------------------------|------------------------------|
| Lub. Oil Pan Capacity   | 6.5 liters                   |
| Max. allowable Oil Temp | 110 degree C.                |
| Oil pressure            | Min. 294 kPa<br>Max. 490 kPa |

### Intake & Exhaust System

|                     |                           |
|---------------------|---------------------------|
| Max air restriction | Clean 2 kPa / Dirty 5 kPa |
| Exhaust back        | Max 6 kPa                 |

### Engineering Data

|                           |            |
|---------------------------|------------|
| Combustion Air at 1500rpm | 1.3 m3/min |
| Exhaust Gas at 1500rpm    | 3.1 m3/min |
| Combustion Air at 1800rpm | 1.5 m3/min |
| Exhaust Gas at 1800rpm    | 3.7 m3/min |

### Electric System

|                    |               |
|--------------------|---------------|
| Charging generator | 13.5 V × 36 A |
| Starting motor     | 12 V × 3.7 kW |
| Battery            | 12 Vx 120 Ah  |

### Conversion Table

|                                    |                   |
|------------------------------------|-------------------|
| PS = kW × 1.3596                   | in. = mm × 0.0394 |
| psi = kg/cm <sup>2</sup> × 14.2233 |                   |
| HP= PS × 0.98635                   |                   |